

**I. Amendments to the Specification**

Please replace paragraph numbers [0072] and [0075] with the following amended paragraphs:

**[0072]** Formed rail section 218 is formed from sheet metal and is bolted to side panel 212, best shown by Figure 17. Rail sections 218 include an upper horizontal panel track surface 220 and a lower horizontal track surface 222 which together form roller channel ~~222~~ 244 for receiving the carriage roller and pinion gears, as previously described. Fastener 224 is illustrated as useful for attaching the upper toothed rack (not shown) within channel 222. Fasteners 225 affix rail sections 218 to side panel 212.

**[00075]** Figures 18 and 19 illustrate side panel assembly 230 in accordance with an eleventh embodiment of this invention. Panel assembly 230 features a generally planar side panel 232 having upper and lower "T" slot profile channels 234 and 236. The profile channels 234 and 236 enable a "T" nut fastener 238 to be positioned within the profile channels and moved along the channels to the appropriate location for receiving and fastening with a threaded fastener. Side panel 232 is generally planar between the profile sections 234 and 236 except that vertically extending stiffening ribs 240 are provided to enhance the structural integrity of the side panel. Rail sections 242, generally similar to rails sections ~~226~~ 218 described in connection with a prior embodiment, is used for panel assembly 230. Like the prior embodiments, a roller channel 244 is formed between upper and lower generally horizontal roller track surfaces 246 and 248. Threaded fasteners 250 are

used to connect rail section 242 to the side panels. Individual lengths of side panel 232 can be attached using a threaded bar fit within T-slot channels 234 and 236.